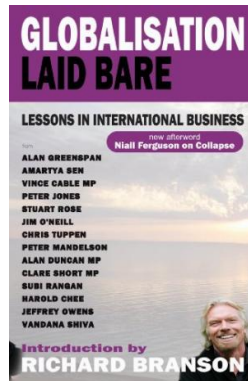


## Globalisation Laid Bare: Lessons in International Business



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